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REVISION L

IN UNLESS OTHERWISE INDICATED BLOCK, ASME Y14.100 (SUPERSEDING "MIL-STD-100").

IN ASSOCIATED DOCUMENTS BLOCK, DISREGARD "ANSI/ASME B46.1".

IN NOTE 10, NAWC CAGE CODE-PART NO. AND CONTRACT NO. (SUPERSEDING "NAWC PART NO. DESIGN ACTIVITY CODE INDENT NO. AND CONTRACT NO.") AND ADD "IN ACCORDANCE WITH SAE AS478-CLASS A."

IN NOTE 11, DISREGARD "OR DRY"; DISREGARD " WITH EITHER FLUOR OR NON-FLUOR PARTICLES"; NO INDICATIONS GREATER THAN 1/16 INCH (SUPERSEDING " PARTS MUST MEET THE REQUIREMENTS OF MIL-STD-2035").

IN NOTE 13, "ASTM A519" (SUPERSEDING "ASTM 519").

DISREGARD NOTE 14. IN LIEU THEREOF THE FOLLOWING SHALL APPLY: "EACH FINISHED PART SHALL BE TESTED FOR HARDNESS ON ONE OF THE 10-INCH DIAMETERS. HARDNESS SHALL BE 162 HB-234 HB (81,000 PSI - 114,000 PSI)."

ADD NOTE 15, SURFACE ROUGHNESS IN MICRO INCHES SHALL BE INTERPRETED IN ACCORDANCE WITH ASME B46.1.

DISREGARD "PROCURING ACTIVITY TAKE NOTE" ON DRAWING.

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NOTE 1:

SECTION 326 OF THE 1993 DEFENSE AUTHORIZATION ACT PLACES RESTRICTIONS ON THE USE OF CLASS I OZONE DEPLETING SUBSTANCES (ODS). UNTIL SUCH TIME AS THESE CLASS I ODS'S ARE ELIMINATED FROM MILITARY DRAWINGS AND SPECIFICATIONS (INCLUDING SECOND TIER, I.E., THOSE SPECIFICATIONS LISTED IN THE SPECIFICATIONS LISTED ON THE DRAWINGS), THE FOLLOWING SHALL APPLY:

1. THE CONTRACTOR SHALL USE A GOVERNMENT APPROVED NON-OZONE DEPLETING SUBSTANCE.

2. IF A GOVERNMENT APPROVED NON-OZONE DEPLETING SUBSTANCE IS UNKNOWN/UNAVAILABLE, THE CONTRACTOR SHALL CONTACT 4.8.1.4 AT NAWCAD LAKEHURST FOR AN ACCEPTABLE SUBSTITUTE, AN ALTERNATE PROCESS OR A WAIVER OF THE REQUIREMENT.

SEE ATTACHED PAGES FOR QUALITY ASSURANCE REQUIREMENTS.